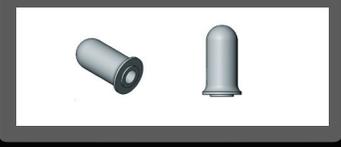
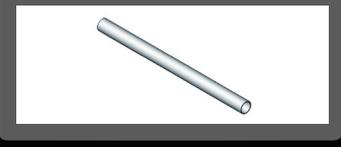


# INVACARE® TOP END® CROSSFIRE™ T7A Wheelchair

Invacare Top End knows that small details can make all the difference in an ultralight rigid wheelchair. Each component of the Invacare® Top End® Crossfire™ T7A wheelchair was meticulously designed with not only weight in mind, but also with how to optimize the chair's performance and overall strength.

Component	Description	Weight saved	
Axle Bushing	Using a more exotic, fatigue proof steel alloy allowed Invacare Top End to shave weight out of this critical component but maintain strength.	1.72 oz.	
Set Screws	Critical to reducing caster flutter, this component was re-designed to allow for more precise fitting with the fork bearings.	1.76 oz.	
Head tube	Reducing the overall profile of this component – both outside and inside – translated to additional weight savings.	1.44 oz.	
Camber Tube	The diameter of this tube was reduced for a sleeker look and to lighten the entire camber system.	6.416 oz.	
Tubular Arm Receiver	A heat treat process was applied to this slimmed down component to ensure it would still stand up to the rigors of everyday use.	2.89 oz.	
Adjustment Square	An important component in the adjustment of the Invacare Top End Crossfire T7A wheelchair's back angle, ounces were efficiently carved out of these small squares.	.37 oz.	
Camber Bracket	Another important component of the camber system, a significant amount of weight was carved out of this component.	5.69 oz.	

#### Top End

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